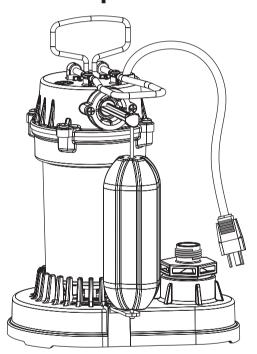


Submersible Pump



Owner's Manual





SKU: 76051

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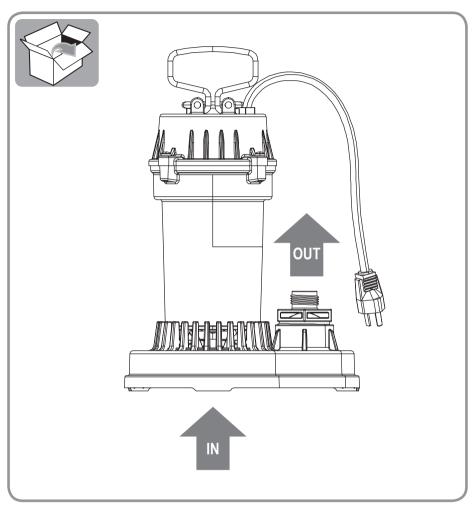
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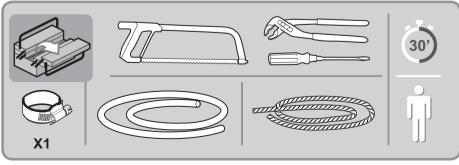
This Pump Has Been Evaluated for Use With Water Only



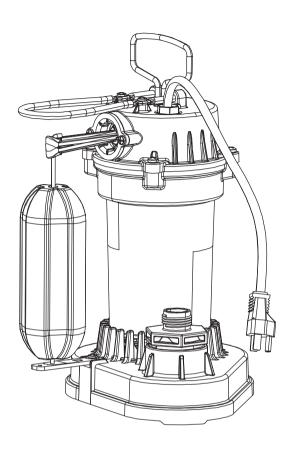
WARNING -"Risk of electric shock - This pump is supplied with a grounding conductor and grounding CAUTION! type attachment plug. To reduce the risk of electric shock, be certain that it is connected only to proper-ly grounded, grounding-type receptacle".

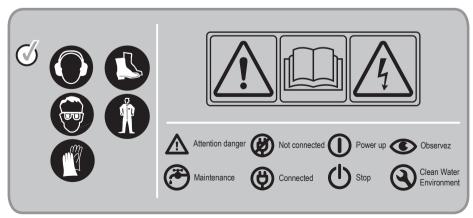
BOX CONTENT AND TOOLS NEEDED





START GUIDE





INTRODUCTION AND SAFETY

Thank you for purchasing this product. Please read these instructions, and keep them for future reference.

This tool is an electric pump. It is used for pumping water and other similar water applications.

After opening the package, please ensure that the products are complete (if any).

If the products are damaged or there is something missing, please do not use it and bring it back to your dealer.

If you give this tool to another person, please give him this instruction manual.

Safety Instruction

- 1.All electrical sockets must be earthed.
- 2.No power cord should be used for transporting or fixing the equipment.
- 3.Don't pull the power cord on the sharp edge and don't press the power cord.
- 4. The power supply voltage must be the same as the voltage given on the model board.
- 5.To avoid hazards, all installation and replacement of components can only be carried out by authorized customer service personnel.
- 6. Electrical connections can only be performed by electrical professionals, and please comply with state regulations for this.
- 7. The pump must be connected with a current type leakage current breaker which carry a rated leakage current of no more than 30 MA.
- 8. Check the connection of the plug before running. If the wire is damaged, it must be replaced by the manufacturer, the agent or the relevant technical personnel to avoid any danger.

INTRODUCTION AND SAFETY

9. The device is suitable for children at eight or older. People with sensory or physical disabilities or deficiencies are required to use under supervision or knowledge of safety, use and danger.

Children are not allowed to wash or maintain equipment without supervision.

- 10.Liquid contamination may be caused by leakage of lubricat-ing oil.
- 11. The water pump can be connected with a shock proof plug installed in accordance with the regulations.
- 12.Do not use pumps when there is someone in the water.
- 13. When cleaning and maintaining, please disconnect the water pump from the main power supply.
- 14. Please contact technical staff.
- 15. Connectors for power plugs and extension cables must be made sure that they are watertight and must not be placed in the water. Furthermore, connectors cannot be placed on the ground. It is recommended to ensure that the outlet is at least 60 mm from the ground.



None follow of the safety tips will have the life risk brought by the current!



Danger type and source:

None follow of the safety tips will have the life risk brought by the current!

Do not repair the power cord if there is any external damage to the power cord or plug.

INSTALLATION AND COMMISSIONING

Long enough and strong ropes should be attached to thehandle before the first use. When the pump is immersed into the liquid, the rope along with a handle can be used to balance the pump.

Installation

The equipment requires an area of at least 60x60cm. Depth of equipment immersed in technical parameters. When installing the equipment, make sure the open will not the suction opening will not be blocked by foreign objects to keep the equipment stable.

Risk for equipment damage!



Do not lift the pump by cable or pressure hose,be-cause these cables or pressure hoses are not designed for tensile strength from pump weight. The float switch must be able to move freely and the submersible pump cannot be used in a dry environ-ment.

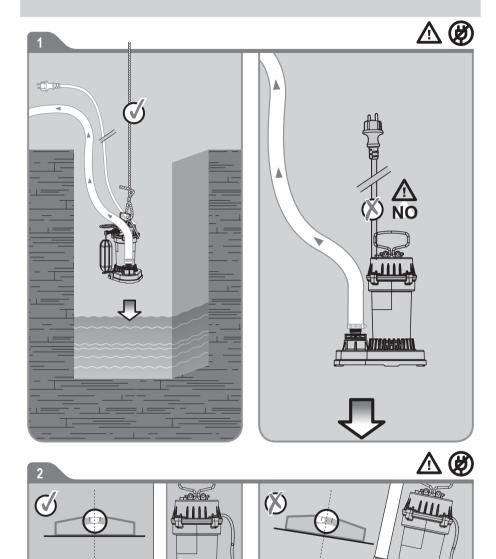
Attention:



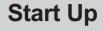
For rope handling: Do not operate the pump without the pressure hose to prevent the pump from twist-ing around its longitudinal axis. In continuous use of a pump with a rope, the condition of the rope must be checked periodically, as it may break with increasing use time.

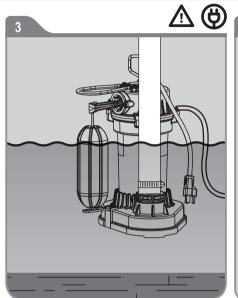
INSTALLATION AND COMMISSIONING

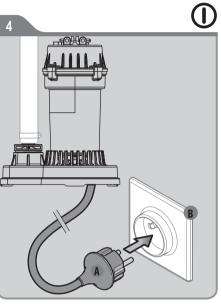
Before The Start

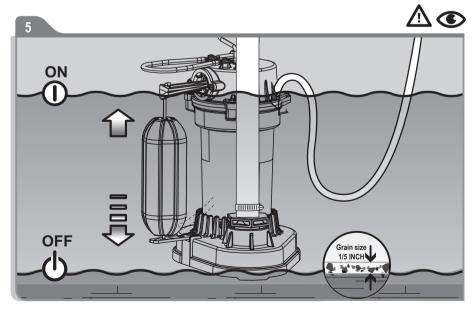


INSTALLATION AND COMMISSIONING









OPERATION

Connecting pressure pipe

- -screw the pressure pipe onto the pressure connector. All joint connections must be sealed with a threaded sealing stripe.
- -When using the hose, screw the right hose adapter into the pressure connector.
- -Secure the hose firmly to the hose adapter and secure it with a hose clamp.

If it is used occasionally, please use a suitable pipe. A rigid pipe with a check valve is recommended for use in a fixed position. This can be done at the close of the machine to prevent liquid backflow.

Use a strong rope to connect the handle of the pump and dip it into the liquid to be conveyed at a certain angle, so that the lower side of the device has no bubble formation to prevent the bubbles from being sucked in. Put the equipment down slowly, and once the pump is submerged, it can be adjusted again. The pump is arranged at the bottom of a liquid container, Fasten the end of the rope after lowering so that the pump can also be handled when hanging on the rope. The pump can work after the device is connected to the main power source.



The pump is not allowed to transport corrosive substances, flammable and explosive substances (such as gasoline, petroleum, nitro diluent), grease, oil, brine and toilet equipment sewage, as well as low mobility mud sewage. The temperature of the liquid cannot exceed 95°F.

TROUBLESHOOTING

In most cases, you will be able to troubleshoot problems easily by yourself. Before you contact us, please refer to the following table for technical support. This will help you save a lot of work and possible expenses.

Error	Reasons	Errorshooting
The pump cannot	1.Unconnected power. 2.The float switch is	1.Check power supply. 2. Check the float.
start	not turned on.	
No water	1.Inlet obstruction.2.The pressure hose is bent .	Clean the inlet . Adjusting hose .
The pump cannot close	1.The floater cannot sink.	1.Put the pump in the vertical well bottom correctly.
Too small flow rate	1.Inlet obstruction. 2.Debris and particles cause the wear of a critical part of the pump which reduces the flow of the pump.	1.Clean the inlet. 2.Clean the pump and replace worn parts.
Close the pump after a short period of time	1.If the water is too dirty, the pump may stall, and the heat protector will cut off the water pump motor power supply . 2.If the water temperature is too high, the heat protector will cut off the water pump motor power supply .	1.Disconnect the main power supply and clean the water pump . 2.Ensure that the maximum water temperature is not exceeded 95°F.

MAINTENANCE

Clean the equipment from the outside.

Flush with clean water. Use brush and detergent to remove stubborn pollution. Immerse the pump into a container with clean water, open it for running a while, and flush it in the pump.

Attention:



Before using the pump again, first "clean" to pre-vent any possible dirt residue which could affect the equipment operation.

Storage

If there is a risk of frost, remove equipment and accessories, and clean and store it a place protected from frost.

Using scope

The pump is mainly used in a basement. When installed at the bottom of the shaft, the pump prevents seeper in the basement. It can also be used for water supply and drainage, such as household, agriculture, gardening, pipelines and other suitable occasions



Risk for equipment damage!

Frost will destroy electrical appliances and accesso-Attention! ries, because they always contain water.

Process equipment

Products marked with adjacent symbols shall not be treated as domestic rubbish. You must deal with these old electrical and electronic equipment separately.

Please contact local authorities to see if they can be handled properly. Make the old equipment available for recycling,pro-cessing, or other forms of second use by separate handling. You can avoid polluting the environment by doing so.

Disposal packaging

The packing is made of cardboard and corresponding marking plastic. These materials can be recycled.

TECHNICAL DATA

Technical data

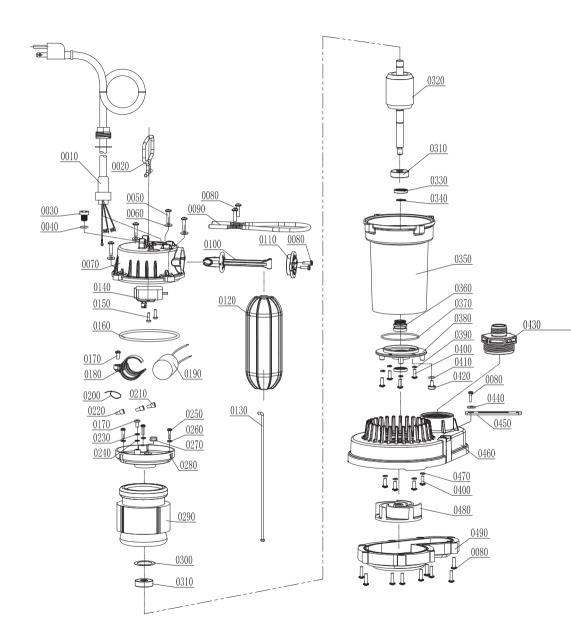
Model	76051	
Voltage & Hz	115 V / 60 Hz	
Current	5A	
Horsepower	1/2 HP	
Max. Pump Rate	3800 GPH	
Max. Height	30 FT	
Max. Grain Size	1/5 INCH	
Dia. Of Pipe	NPT 1-1/2 INCH	
Water Temperature	95°F / 35°C	
Shaft	#420 S.S	
Cable Length	10 FT	
Pump Housing	A413 Aluminum Alloy	
Protection Type	IPX8	
Outlet	NPT1-1/2 INCH	
Certification	UL	

Risk for equipment damage!



The particle size mentioned cannot be used for simple gravel or stone, but suitable for soft, variability of particles or similar things which cannot put into the water pump.

PARTS LIST



PARTS LIST

					PCS	ω	P76051-0260 0260 SPRING WASHER	0260	P76051-0260
FL 02	0.68	P76051-0510 0510 25# TRANSFORMER OIL	0510	P76051-0510	PCS	3	P76051-0250 0250 CROSS HEAD TAPPING SCREW	0250	P76051-0250
PCS	9	P76051-0500 0500 CROSS HEAD TAPPING SCREW	0500	P76051-0500	PCS	1	P76051-0240 0240 EXTERNAL SERRATED LOCK WASHER	0240	P76051-0240
PCS	_	BASEPLATE	0490	P76051-0490 0490 BASEPLATE	PCS	1	P76051-0230 0230 SPRING WASHER	0230	P76051-0230
PCS	_	IMPELLER	0480	P76051-0480 0480 IMPELLER	PCS	1	P76051-0220 0220 NYLON SECURE LINE PRESSING CAP	0220	P76051-0220
PCS	4	P76051-0470 0470 FLAT GASKET	0470	P76051-0470	PCS	2	P76051-0210 0210 NYLON SECURE LINE PRESSING CAP	0210	P76051-0210
PCS	_	PUMP BASE	0460	P76051-0460 0460 PUMP BASE	PCS	1	00 CABLE TIE	0200	P76051-0200 0200 CABLE TIE
PCS	_	P76051-0450 0450 FLOATING BALL SUPPORT	0450	P76051-0450	PCS	1	P76051-0190 0190 25UF/250V CAPACITOR	0190	P76051-0190
PCS	_	P76051-0440 0440 FLAT GASKET	0440	P76051-0440	PCS	1	P76051-0180 0180 CAPACITOR SHEATH	0180	P76051-0180
PCS	_	ADAPTER	0430	P76051-0430 0430 ADAPTEF	PCS	2	P76051-0170 0170 CROSS HEAD TAPPING SCREW	0170	P76051-0170
PCS	_	SCREWS	0420	P76051-0420 0420 SCREWS	PCS	1	50 O-RING	0160	P76051-0160 0160 O-RING
PCS	_	O-RING	0410	P76051-0410 0410 O-RING	PCS	2	P76051-0150 0150 CROSS HEAD TAPPING SCREW	0150	P76051-0150
PCS	ω	P76051-0400 0400 CROSS HEAD TAPPING SCREW	0400	P76051-0400	PCS	1	P76051-0140 0140 MICROSWITCH	0140	P76051-0140
PCS	4	P76051-0390 0390 SPRING WASHER	0390	P76051-0390	PCS	_	P76051-0130 0130 FLOATING BRACKET	0130	P76051-0130
PCS	_	P76051-0380 0380 ALUMINUM FRONT COVER	0380	P76051-0380	PCS	1	P76051-0120 0120 FLOATING BALL	0120	P76051-0120
PCS	_	O-RING	0370	P76051-0370 0370 O-RING	PCS	1	P76051-0110 0110 COVER PLATE	0110	P76051-0110
PCS	_	P76051-0360 0360 MECHANICAL SEAL	0360	P76051-0360	PCS	1	P76051-0100 0100 SWITCH LEVER	0100	P76051-0100
PCS	_	P76051-0350 0350 ALUMINUM COVER	0350	P76051-0350	PCS	1	P76051-0090 0090 FENDER BRACKET	0090	P76051-0090
PCS	1	SHAFT RING	0340	P76051-0340 0340 SHAFT RING	PCS	5	P76051-0080 0080 CROSS HEAD TAPPING SCREW	0080	P76051-0080
PCS	2	P76051-0330 0330 SKELETON SEAL RING	0330	P76051-0330	PCS	1	P76051-0070 0070 REAR PUMP CASE	0070	P76051-0070
PCS	_	ROTOR	0320	P76051-0320 0320 ROTOR	PCS	4	P76051-0060 0060 SERRATED LOCK WASHERS INTERNAL TEETH	0060	P76051-0060
PCS	2	BEARING	0310	P76051-0310 0310 BEARING	PCS	4	P76051-0050 0050 HEXAGON SOCKET HEAD CAP SCREWS	0050	P76051-0050
PCS	1	P76051-0300 0300 CORRUGATED GASKET	0300	P76051-0300	PCS	1	40 O-RING	0040	P76051-0040 0040 O-RING
PCS	1	STATOR	0290	P76051-0290 0290 STATOR	PCS	1	P76051-0030 0030 SEALING BOLT	0030	P76051-0030
PCS	1	P76051-0280 0280 ALUMINUM REAR COVER	0280	P76051-0280	PCS	1	20 HANDLE	0020	P76051-0020 0020 HANDLE
PCS	1	P76051-0270 0270 CONDUCTOR SHEATH	0270	P76051-0270	PCS	1	P76051-0010 0010 POWER CORD	0010	P76051-0010
QTY UNIT	QTY	item	NO.	PARTS#	QTY UNIT	QTY	O. item	NO.	PARTS#

DISCLAIMER

PLEASE READ THE FOLLOWING CAREFULLY

The manufacturer and/or distributor have provided the parts list and assembly diagram in this manual for reference purposes only. They do not make any representation or warranty to the buyer that they are qualified to make repairs to the product or replace any parts of the product. In fact, the manufacturer and/or distributor expressly state that all repairs and parts replacements should be undertaken by certified and licensed technicians, and not by the buyer.

The buyer assumes all risk and liability arising from their repairs to the original product or replacement parts or arising from their installation of replacement parts. It is strongly advised that qualified professionals handle any repairs or replacements to ensure safety and proper functioning of the product. Improper installation and operation may result in injury, property damage, or voiding of warranty. The manufacturer and/or distributor shall not be held responsible for any accidents, damages, or malfunctions resulting from the buyer's installation and operation of the product. It is essential to follow all safety guidelines and recommendations provided in this manual and to seek professional assistance if unsure about the installation or operation procedures.

CUSTOMER SERVICE

If you have any questions about ordering our outdoor furnitures and replacement parts or other furniture products, please feel free to contact us using the following contact information:

Customer Service and Technical Support

Phone: (909) 628-0880

Email: customer@xtremepowerusa.com

Hours of Operation: Monday - Friday, 9AM - 4PM (CST)