

# SALT WATER SYSTEM CHLORINATOR ITEM: 90151 / 90152 / 90153



## **OWNER'S MANUAL AND SAFETY INSTRUCTIONS**

SAVE THIS MANUAL: KEEP THIS MANUAL FOR SAFETY WARNINGS, PRECAUTIONS, ASSEMBLY, OPERATING, INSPECTION, MAINTENANCE AND CLEANING PROCEDURES. WRITE THE PRODUCT'S SERIAL NUMBER ON THE BACK OF THE MANUAL NEAR THE ASSEMBLY DIAGRAM (OR MONTH AND YEAR OF PURCHASE IF PRODUCT HAS NO NUMBER)



## **GENERAL SAFETY WARNINGS**

Read all safety warnings and instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury. Save all warnings and instructions for future reference.

## SAFETY

The warnings, precautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator. Read carefully and understand all **ASSEMBLY AND OPERATION INSTRUCTIONS** before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

- Disconnect all AC power during installation.
- **DO NOT** permit children to use this product.
- A green colored screw is located inside the wiring compartment, against the back panel. To reduce the risk of electric shock, this terminal must be connected to the grounding means provided in the electric supply service panel with a continuous copper wire equivalent in size to the circuit conductors supplying the equipment.
- One bonding lug for US models (two for Canadian models) is provided on the external surface. To reduce the risk of electric shock, connect the local common bonding grid in the area of the swimming pool, spa, or hot tub to these terminals with an insulated or bare copper conductor not smaller than 8 AWG US/6 AWG Canada.
- All field-installed metal components such as rails, ladders, drains, or other similar hardware located within 10 feet (3 meters) of the pool, spa or hot tub shall be bonded to the equipment grounding bus with copper conductors not smaller than 8 AWG US/ 6 AWG Canada.

The SPS is an automatic chlorine generation system for pool & spa sanitation. The operation requires a low concentration of salt (sodium chloride) in the pool water at levels low enough that it normally cannot be tasted. SPS automatically sanitizes your pool by converting the salt into free chlorine, which kills bacteria and algae in the pool through a process called electrolysis.

SPS is designed to handle the purification needs of the average residential swimming pool up to 40,000 gallons (150,000 liters). The actual amount of chlorination required to properly sanitize a pool varies depending upon bather load, rainfall, air temperature, water temperature, pool's exposure to sunlight, pool's surface, and cleanliness.

**NOTE:** It is not recommended using the SPS to generate Bromine. If your pool has natural stone as coping or decking, please check with a stone installation specialist for the maintenance of the stone before installing the SPS.

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## PRODUCT INFORMATION

### **GENERAL INSTRUCTION**

The chlorine generator is an automatic chlorine generation system for pool sanitation. The operation requires a low concentration of salt (sodium chloride) in the pool water. The chlorine generator automatically sanitizes your pool by converting the salt into free chlorine which kills bacteria and algae in the water. Chlorine will revert back to sodium chloride after killing bacteria. These reactions will continuously recycle virtually eliminating the need to add sanitizing chemicals to your pool.

To extend the service life, please ensure that the equipment operates in the following status

#### Temperature Range:

The chlorine generator normally works in the pool temperature range of 11°C<sup>~</sup> 45°C. Once it's exceeded, the chlorine generator will alarm and stop until the water temperature returns to the normal range (see TROUBLESHOOTING description for details).

#### Water Flow Range:

Different salt chlorinators have different requests for the water flow. Make sure that the water flows through the salt cell in the correct direction and install the pipe on the back of chlorine generator, to ensure that the titanium kits completely soaked in water. Please refer to Installation Instructions on how to install chlorine generator.

Please read the following table for the flow required for different chlorinators.

Types	Installation	Min.water flow to	Water flow will stop the		
Types	Direction	start (m3/h)	machine (m3/h)		
External flow switch	Horizontal	2	1.2		
	Vertical	2	1.2		

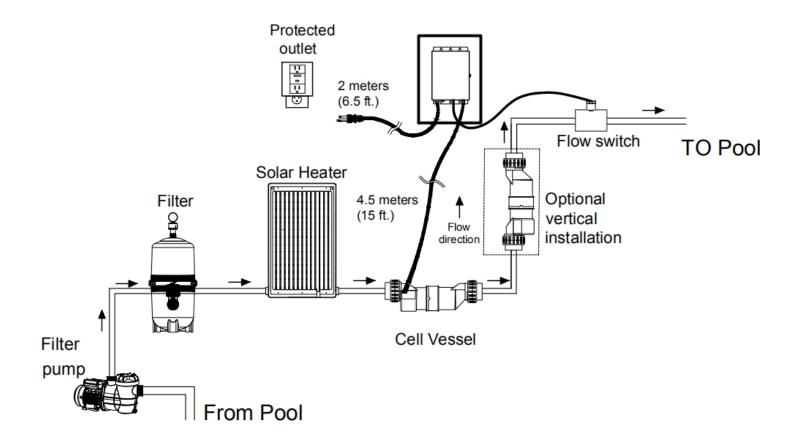
### **Salinity Range:**

The chlorine generator normally works at a salinity of 1700PPM<sup>4500</sup>PPM. Once it's exceeded, the chlorine generator will stop until the pool water is back within this range.

## SAFETY WARNINGS

### WARNING AND SAFETY INSTRUCTIONS

- **WARNING** Electrical Hazard. Failure to follow instructions can result in serious injury or death.
- **WARNING** Disconnect this product from the main power supply completely before servicing the swimming pool equipment.
- **WARNING** Be certain the product is only plugged into a protected outlet that is protected from short-circuits.
- **WARNING** –To reduce the risk of electric shock, do not use extension cord to connect unit to electric supply; provide a properly located outlet.
- **WARNING** Children should be supervised to ensure that they do not play with the appliance. Keep fingers and foreign objects away from openings and moving parts.
- **WARNING –** Use Only Genuine Replacement Parts.
- **WARNING** Do not operate the product if the power cord is damaged. This can cause an electric damaged power cord must be replaced by a service agent or a similarly qualified person immediately in order to avoid a hazard. shock. A



### FUNCTION AND OPERATION

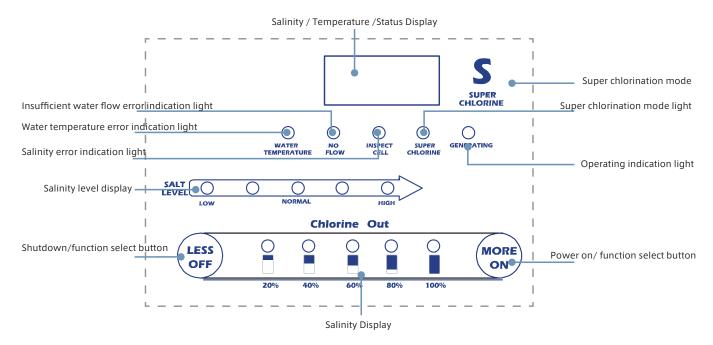
### **INSTRUCTIONS** Operation Mode

**1. Super chlorination mode:** In any mode, press "S" button to enter, the super chlorination mode will automatically return to the original chlorination mode after running for 24 hours, and press "S" button again to exit the super chlorination mode.

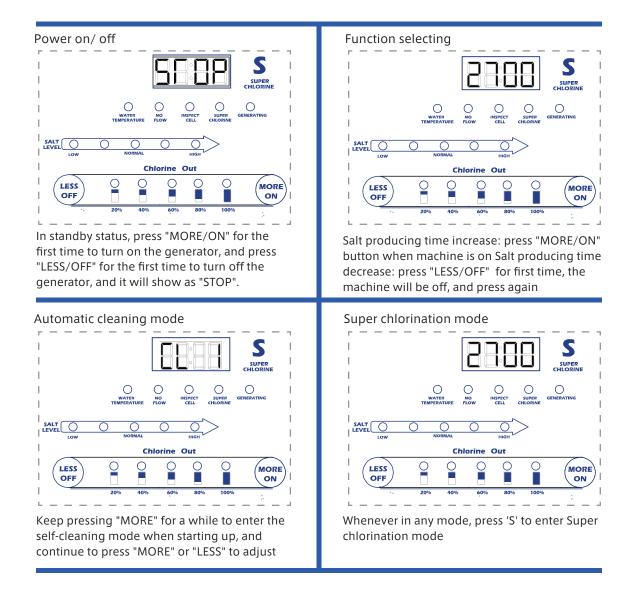
**2. The original chlorination mode:** In standby mode, press the "MORE/ON" button to enter the chlorination mode. And adjust to a certain amount of chlorination by pressing "MORE" button, the indication light of chlorination output will change accordingly. According to the setting of chlorination intensity, the chlorine generator alternates between chlorination producing and suspension, and takes one hour as a cycle. For example, when it is 60%, there are 36 minutes in chlorination producing status, and the rest 24 minutes are in suspension.

3. Automatic cleaning mode: Keep pressing "MORE"/" ON " for a while in any working mode, the chlorine generator enters the automatic cleaning mode setting. The automatic cleaning cycle is set as every 1-6 hours, and the default setting is "CL 3 " which means automatically cleaning every 3 hours (the number means frequent intervals). Press "MORE" to increase the interval time, and "LESS" to decrease the interval time.

#### **CONTROL PANEL**



### **Button Instructions:**



### **Contents for the LED screen**

Display character	Meaning	Display character	Meaning			
	The chlorine generator is open		Current salinity level (ppm)			
	The chlorine generator is closed		Current water temperature detected, the default is °C,			
	Automatic cleaning mode setting, the number represents the self-cleaning interval hour		Error alarm and the corresponding error light is in red			
	The chlorine generator is in suspension The chlorine generator alternates between chlorination producing and suspension, and takes one hour as a cycle. For example, when it is 60%, there are 36 minutes in chlorination producing status, and the rest 24 minutes are in suspension.					

#### DAILY USAGE AND MAINTENANCE

### **Salinity regulation**

The salt in the pool is constantly recycled and the loss of salt is smaller than during the entire swimming season. This loss is mainly due to splashing, backwashing, or drainage (due to rain). Salt will not be lost in evaporation. Ideal salt levels range from 2.7 g/L (2700 PPM) to 3.4 g/L (3400 PPM)

High salt will probably give you a salty taste of pool (normally, at a level of 3.5g/ (3500 PPM) -4 g/L (4000 PPM) you will taste salty) when the salinity of chlorine generator is higher than 4800PPM, the chlorine generator will stop (see ERR4 fault), please replace part of the pool water. Low salt level will reduce the chlorine producing efficiency. When the salinity is lower than 1.7g/L (1700 PPM), t he chlorine generator will stop (refer to ERR2 fault). At this time, add salt according to the recommended volume given in the table below.

	POUNDS and (Kg) OF SALT NEEDED FOR 3200 PPM																	
Current salt		Gallons and liters of Pool/Spa water																
Level	6000	8000	10000	12000	14000	16000	18000	20000	22000	24000	26000	28000	30000	32000	34000	36000	38000	40000
ppm	(22700)	(30000)	(37500)	(45000)	(52500)	(60000)	(67500)	(75000)	(82500)	(90000)	(97500)	(105000)	(112500)	(120000	) (127500)	(135000)	(142500)	(150000)
0	161	213	267	320	373	427	480	533	587	640	693	747	800	854	907	960	1013	1067
•	(73)	(97)	(121)	(145)	(170)	(194)	(218)	(242)	(267)	(291)	(315)	(339)	(364)	(388)	(412)	(436)	(460)	(484)
200	150	200	250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000
	(68) 141	(91) 187	(114) 233	(136) 280	(159)	(182) 373	(205) 420	(227) 467	(250) 513	(273) 560	(295) 607	(318) 653	(341) 700	(363)	(385) 793	(408) 840	(430) 887	(453) 933
400	(64)	(85)	(106)	(127)	(148)	(170)	(191)	(212)	(233)	(255)	(276)	(297)	(318)	(339)	(360)	(382)	(403)	(424)
600	173	173	217	260	303	347	390	433	477	520	563	607	650	693	737	780	823	867
600	(59)	(79)	(98)	(118)	(138)	(158)	(177)	(197)	(217)	(236)	(256)	(276)	(297)	(317)	(337)	(358)	(378)	(398)
800	119	160	200	240	280	320	360	400	440	480	520	560	600	640	680	720	760	800
	(54)	(73)	(91)	(109)	(127)	(145)	(164)	(182)	(200)	(218)	(236)	(255)	(273)	(291)	(310)	(328)	(348)	(364)
1000	108	147	183	220	257	293	330	367	403	440	477	513	550	587	623	660	697	733
	(49) 97	(67) 133	(83) 167	(100) 200	(117) 233	(133) 267	(150) 300	(167) 333	(183) 367	(200)	(217) 433	(233) 467	(250) 500	(267) 533	(283) 567	(300) 600	(317) 633	(333) 667
1200	97 (44)	(61)	(760	(91)	233 (106)	(121)	(136)	(152)	(167)	(182)	(197)	(212)	(227)	(243)	(258)	(274)	(289)	(304)
4.400	86	120	150	180	210	240	270	300	330	360	390	420	450	480	510	540	570	600
1400	(39)	(55)	(68)	(82)	(95)	(109)	(123)	(136)	(150)	(164)	(177)	(191)	(205)	(218)	(232)	(246)	(259)	(263)
1600	75	107	133	160	187	213	240	267	293.	320	347	373	400	427	453	480	507	533
1000	(34)	(48)	(61)	(73)	(85)	(97)	(109)	(121)	(133)	(145)	(158)	(170)	(182)	(195)	(207)	(219)	(231)	(243)
1800	71	93	117	140	163	187	210	233	257	280	303	327	350	373	397	420	443	467
1000	(32)	(42)	(53)	(64)	(74)	(85)	(95)	(106)	(117)	(127)	(138)	(148)	(159)	(169)	(180)	(190)	(201)	(211)
2000	60	80	100	120	140	160	180	200	220	240	260	280	300	320	340	360	380	400
	(27) 49	(36) 67	(45) 83	(55) 100	(64)	(73) 133	(82) 150	(91) 167	(100)	(109) 200	(118) 217	(127) 233	(136) 250	(145) 267	(154) 283	(163) 300	(172)	(181)
2200	49 (22)	(30)	(38)	(45)	(53)	(61)	(68)	(76)	(83)	(91)	(98)	(106)	250 (114)	(121)	(129)	(137)	(144)	(152)
0.400	40	53	67	80	93	107	120	133	147	160	173	187	200	213	227	240	253	267
2400	(18)	(24)	(30)	(36)	(42)	(48)	(55)	(61)	(67)	(73)	(79)	(85)	(91)	(98)	(104)	(110)	(117)	(123)
2600	31	40	50	60	70	80	90	100	110	120	130	140	150	160	170	180	190	200
2000	(14)	(18)	(23)	(27)	(32)	(36)	(41)	(45)	(50)	(55)	(59)	(64)	(68)	(73)	(77)	(81)	(86)	(90)
2800	20	27	33	40	47	53	60	67	73	80	87	93	100	107	113	120	127	133
	(9)	(12)	(15)	(18)	(21)	(24)	(27)	(30)	(33)	(36)	(39)	(42)	(45)	(48)	(51)	(54)	(57)	(60)
3000	9 (4)	13 (6)	17 (8)	20 (9)	23 (11)	27 (12)	30 (14)	33 (15)	37 (17)	40 (18)	43 (20)	47 (21)	50 (23)	53 (24)	57 (26)	60 (27)	63 (29)	67 (30)
3200	(+) Ideal	(0) Ideal	(6) Ideal	(9) Ideal	Ideal	Ideal	Ideal	Ideal	Ideal	Ideal	(20) Ideal	(21) Ideal	(23) Ideal	(24) Ideal	(20)	(27) Ideal	(23)	(30) Ideal
3400	OK	OK	OK	OK	OK	OK	ОК	OK	OK	OK	OK	ОК	OK	OK	OK	OK	OK	OK
3600+	Dilue	Dilue	Dilue	Dilue	Dilue	Dilue	Dilue	Dilue	Dilue	Dilue	Dilue	Dilue	Dilue	Dilue	Dilue	Dilue	Dilue	Dilue

### 2. Salt types

It is important to use only the salt of sodium chloride (NaCl), whose pure is more than 99%.In addition, it is possible to use a water-toning pill, however, this will take longer for pool to dissolve. Do not use stone salt,

salt soda, yellow blood salt or iodized salt.

### 3. How to add or dissolve salt

Add salt directly to the pool and start the circulation pump. Wash around the salt to speed up the dissolution. Do not allow salt to pile up at the bottom of the pool. Run the filter pump for 24 hours to distribute salt evenly throughout the pool (For the new cement pool, please ensure that the wall of the pool is completely solidified before adding salt).

### 4. Antifreeze

The replaceable parts in the chlorine generator can be damaged by water freezing, just as your swimming pool hose can be damaged. In countries or regions experiencing severe or prolonged freezing, ensure that all water is drained via drainage pumps, filters, and pipes to prevent freezing. The control box and the pipe connecting the electrolytic vessel shall be able to bear any freezing weather and shall not be removed.

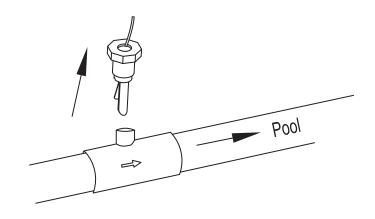
## Maintain and clean chlorine generator electrolytic cell

Before taking out the electrolytic cell, disconnect the power supply of chlorine generator. After removal, check whether there is scaling (light-colored hard skin or flaky sediment) between titanium plates and some debris stuck on the electrode plate of the electrolytic cell. If there is sediment, try to rinse it off with a high-pressure water pipe. If this is not successful, the electrolytic cell may need to be replaced. Titanium scale indicates that the pool is at a high calcium level. If this cannot be corrected, it needs to clean the electrolytic cell regularly.

## 6. Replace the flow switch

After long-term usage, the water flow switch may be damaged. We provide accessories that can be directly replaced. Please refer to the following figures for replacement.

Unscrew the external flow switch, reinstall and connect it to the controller. Pay attention to the direction of flow switch installation when replacing



# TROUBLESHOOTING

ERROR CODES	PAUSIBLE CAUSES	TROUBLESHOOTING			
	A conductive metal is embedded in the titanium plates	Cut off the power supply, remove the chlorine generator and rinse the titanium plate			
Error 1 Load short circuit	There is a short circuit of water inlet at the connection of titanium plates	Check whether the wiring position of titanium plate is flooded or burnt out. If not drain out of water, re-install and start the equipment			
	Very low salinity, no current or very little current	Add a small amount of salt water to the cells and restart the chlorine generator			
Error 2 Load Break	The wire connecting the titanium plate fall off	Cut off the power supply, remove the chlorine generator, and check whether the titanium plate wiring is off			
	The titanium plate is old	Change electrolytic cell			
Error 3	Salinity is higher than the maximum limit specified	Change part of the pool water to reduce salinity			
Error 4	Salinity is lower than the maximum lim it specified	<ul> <li>Expel air from the cells, ensuring that the water surface exceeds 2/3 of the cells</li> <li>Add salt to the pool</li> </ul>			
Error 5 Water temp light on	The water temperature detected is exceeded $11^{\circ}C^{45^{\circ}C}$ ( $51^{-1}13F$ ), will re-work again when the water temperature is between $13^{\circ}C^{-4}3^{\circ}C$ ( $55^{-1}09F$ )	- Ensure the water temperature is recovered and restart the chlorine generator - Check whether the flow switch circuit is broken			
No Flow	Insufficient water flow, the cavity is filled with air, and the flow switch is not turned on	<ul> <li>Ensure the filter pump is operating and that there are no obstructions or restrictions in the piping</li> <li>Increase the flow of filter pump</li> <li>Expel air from the cells, ensuring that the water surface exceeds 2/3 of the cells</li> </ul>			
	The filter is in backwash status	Adjust filter operation status			
	Disconnection of the flow switch circuit or other fault	Replace the flow switch			
LED display does not light up	Display screen damaged	- Check that the power cord of the control box is plugged into a protected socket - make sure that the chlorine generator is working properly - Replace the chlorine generator controller box			

# SPECIFICATIONS

#### PARAMETER TABLE

1

Model	70188	70189	70190					
Input Power	115V	115V	115V					
Output Power		24V						
Max. Electricity current		6.5A						
Chlorine producing Amount 3400PPM,24h	87g	120g	179g					
Working temperature	Air t	Air temperature 0-50℃, water temperature11℃-45℃						
Union Type	US	US	US					
Flow Switch Type	External	External	External					
Min. water flow to start the machine	2m³/h	2m³/h	2m³/h					

## PLEASE READ THE FOLLOWING CAREFULLY

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### **Record Product's Serial Number Here:**\_

Note: If product has no serial number, record month and year of purchase instead.

**Note**: Some parts are listed and shown for illustration purposes only and are not available individually as replacement parts.

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## **PRODUCT MADE IN CHINA**