

PORTABLE MOBILITY SCOOTER

ITEM # 99680 BLUE / 99681 RED



OWNER'S MANUAL AND SAFETY INSTRUCTIONS

SAVE THIS MANUAL. KEEP THIS MANUAL FOR SAFETY WARNINGS, PRECAUTIONS, ASSEMBLY, OPERATION, INSPECTION, MAINTENANCE AND CLEANING PROCEDURES. WRITE THE PRODUCT'S SERIAL NUMBER ON THE BACK OF THE MANUAL, OR THE MONTH AND YEAR OF PURCHASE IF PRODUCT HAS NO SERIAL NUMBER

SAFETY WARNINGS

WARNING

Read all safety warnings and instructions. Failure to follow the warnings and instructions may result in injury and/or property damage. Save all warnings and instructions for future reference.

The warning and safety instructions in this manual are not meant to cover all possible conditions and situations that may occur. Common sense, caution and care must be exercised when operating or cleaning tools and equipment. Always contact your dealer, distributor, service agent or manufacturer about problems or conditions you do not understand before operating the product.

WARNING! Do not modify your Mobility Scooter in any way not authorized by XtremePowerUSA. Do not use accessories if they have not been tested or approved for XtremePowerUSA Products.

WARNING! Do not attempt to lift or move your Travel Scooter by any of its removable parts, including the armrests, seat, or shroud.

WARNING! Do not use your scooter in manual freewheel mode without an attendant present. Failure to do so may cause personal injury.

WARNING! Do not attempt to place your scooter in manual freewheel mode while seated on it, or while on an incline. Personal injury may result.

WARNING! When climbing up an incline, do not zigzag or drive at an angle up the face of an incline. Drive your scooter straight up the incline. This greatly reduces the possibility of a tip or a fall. Always exercise extreme caution when negotiating an incline. Don't drive up or down a potentially hazardous incline (areas covered with snow, ice, cut grass, wet leaves etc.).

WARNING! Do not operate your scooter on slippery roads with ice or snow. Failure to do so may cause personal injury and affect the performance of you scooter.

- Avoid knock or bumping the tiller console and scooter components.
- Avoid exposure of your scooter to extreme conditions such as hot or cold temperatures and moisture.
- Keep the tiller console clean and dry.
- Check all connectors to ensure that they are tight and secured properly.
- Check all electrical connectors including the charger's connectors. Make sure they are all tight and are not corroded. Batteries must sit flat in the battery tray with the battery terminals facing each other; not backwards.
- When you are finished daily usage, please pull out the key to reduce unnecessary consumption of the power.
- This product has a power saving feature. When the scooter is powered on and has not been used for 20 minutes, the power will shut off automatically. To turn the scooter back on when this happens, remove and reinsert the key.
- The body shroud has been sprayed with a clear sealant coating, and you can apply a light coat of car wax to help it retain it high-gloss appearance.
- All wheel bearings are pre-lubricated and sealed. They request no subsequent lubrication.
- Always use discretion when operating your scooter. Do not subject the scooter do conditions you are unsure if it can perform in. If the conditions are questionable, do not attempt or damage to the scooter and personal injury may occur.
- This scooter is designed to hold only one rider. Do not attempt in any situation to put a second rider, even a child, on the scooter with you.
- The scooter has a maximum weight capacity of 300 LBS. Do not under any circumstances exceed this weight capacity.

SAFETY WARNINGS

WARNING! The maximum incline capable for this scooter is 8°. If an incline over this maximum rating is attempted, the scooter may tip or fail which can result in personal injury and/or damage to your scooter.

WARNING! Never drive down an incline backwards. This can cause personal injury and damage to the scooter.

- The maximum incline capable for this scooter is 8°. If a slope is less than this angle, it is safe for your scooter to climb.
- Your scooter is designed to provide optimum stability and performance under normal driving conditions-dry level surfaces composed of concrete, blacktop, asphalt, or hard dirt. Avoid driving on the following road:
- 1.) Surfaces that you feel unsure about or soft pavement.
- 2.) Tall grass that can become tangled in the running gear.
- 3.) Loosely packed gravel and beach sand.

WARNING! Do not use your scooter in manual freewheel mode without an attendant present. Failure to do so may cause personal injury.

WARNING! Do not attempt to place your scooter in manual freewheel mode while seated on it, or while on an incline. Personal injury may result.

• Electrical devices may be affected by Electromagnetic Interference (EMI) or Radio Frequency Interference (RFI) that are produced by radio waves from radio stations TV stations and other radio transmitters. Like any electrical devices, your scooter may be affected by EMI/RFI, especially when your scooter is driven in the interference influence range of these radio transmitters. In this case, your scooter may be out of order due to their interferences.

WARNING! If unintended motion occurs due to EMI/RFI, please immediately return turn your scooter off and contact your authorized provider. We are not liable for any damage and/or injuries due to failure to do so.

- To avoid an injury, follow the safety precautions below when you are getting on or off your scooter.
- 1.) Remove the key from the key switch (ignition).
- 2.) Ensure your scooter in not in the manual freewheel mode.
- 3.) Flip up or move away the armrest.
- 4.) Reduce the distance between you and the scooter.

WARNING! Before transferring, position yourself as far back as possible in the scooter seat to prevent the scooter from tipping and causing injury.

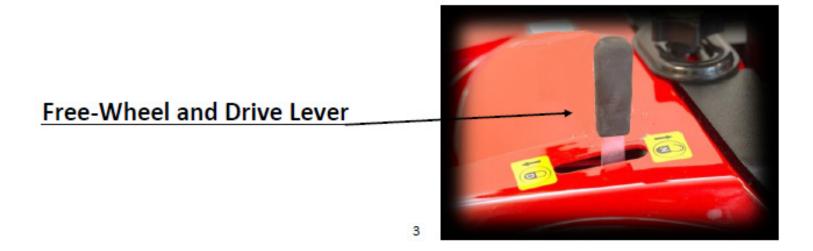
WARNING! Avoid putting all your weight on the armrests. Failure to do so may cause your scooter to tip or the armrest to break, resulting in personal injury or damage to the scooter.

WARNING! Avoid putting all your weight on the footplate. Such use may cause your scooter to top, resulting in personal injury.

WARNING! Do not expose your scooter to any type of moisture at any time (rain, snow, mist or wash). Such exposure will damage your scooter. Never operate your scooter if it has been exposed to moisture until it has been dried thoroughly.

PARTS INFORMATION





TECHNICAL SPECIFICATIONS

Model	Portable Mobility Scooter			
Weight Capacity	300LBS			
Speed:	Up to 4.5 MPH			
Distance:	10 miles per charge (distance varies on terrain, riders			
	weight, road surface, etc.)			
Electro-Mechanical Brakes:	Yes			
Seat Size:	17" x 16"			
Adjustable Armrests:	Yes			
Headlights:	Yes (LED)			
Electric Battery Gauge:	Yes			
Drive Type:	Rear Wheel Drive			
Under Deck Clearance:	2"			
Power:	24V 12AH			
Watts:	180 Watt			
Motor Type:	Rear Transaxle			
Amps:	12 AH Batteries			
Volts:	24 Volts			
Dimensions:	39" x 20" x 31-33" (LxWxH)			
Floor Clearance:	2"			
Front Basket:	Yes			
Batteries:	X2 12 AH SLA Batteries			
Throttle Type:	Delta Paddle Throttle			
Can Charge Off Scooter:	Yes			
Front Tire Type:	Solid Flat Free Tires			
Rear Tire Type:	Solid Flat Free Tires			
Charger:	Off-Board (Included)			
Total Weight:	92 LBS			
Heaviest Piece:	28 LBS			
Total Number Of Pieces:	5			
Cargo Box Storge:	10" x 20" x 10" (DxWxH)			
Headlight:	LED Headlights			
Rear lights:	Reverse Indicator Lights			
Electric Horn:	Yes			
Turn Radius:	60"			
FDA Certified:	Yes			

ASSEMBLY

Installing the Seat Post

- 1.) Place the seat post into the frame of the back half.
- 2.) Place the seat post securing pin through a hole in the silver seat post and through the black seat post holding frame.
- 3.) Tighten the post securing and stabilizing knob on to finish securing.



Installing the Seat Post

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- 2.) Place the seat post securing pin through a hole in the silver seat post and through the black seat post holding frame.
- 3.) Tighten the post securing and stabilizing knob on to finish securing.



Installing the Basket

- 1.) Unwrap basket from plastic
- 2.) Slide Basket onto handlebar bracket.
- 3.) Ensure the basket tab is locking the basket in place.



ASSEMBLY

Installing the Battery Pack

- 1.) Check that the battery securing knob is loose, and the battery securing plate is facing vertically with the body of the scooter.
- 2.) Place the battery pack on the scooter.
- 3.) Turn the battery securing plate horizontal over the top lip of the battery pack.
- 4.) Tighten down the battery securing knob.



Front Half to Back Half Connection

1.) The scooter will come with the front and back half already connected. See steps for disassembly under disassembly section of manual.







Main Scooter Components:



DISASSEMBLY

Remove the basket, seat, and seat post the same way there were installed on the scooter. See below for steps of disconnecting the front half of the scooter from the back half of the scooter.

Steps for Frame Separation

1. Spin the securing washer for the power supply cable counter clockwise to loosen until it is loose from the threads.



2. Pull the power supply cable out of the socket where it plugs into and set aside in a way that it will not get pinched when the frame pieces are separated.



3. Separate the two frame components from each other. When reinstalling, make sure the black side frame guides line up.

Warning!

Pull out power key before making any adjustments; never do it while driving or with the scooter power turned on.



DISASSEMBLY

Adjusting Seat Height

- Pull up the seating fixing bar to release the seat.
- Remove the seat from the seat post.
- Loosen the seat post securing and stabilizing knob.
- With one hand hold the silver seat post, and the with other hand remove the seat post securing pin.
- Adjust to desired position.

Seat Rotations

- Pull up the seat lock lever to release the seat.
- Rotate the seat to the desired position.
- Release the seat lock lever and the seat will automatically lock in place.

Armrest Width Adjustment

- Find the armrest securing knobs on the frame of the seat where the armrest brackets attach to the scooter.
- Loosen the securing knob on the desired side.
- Adjust the armrest to the desired position.
- Retighten the armrest securing knobs.

Tiller Angle Adjustment

- Loosen the front tiller securing knob.
- Adjust the tiller to the desired position.
- Retighten the tiller securing knob.

Charging and Battery Information:

WARNING!

Your scooter must be charged with the off-board charger supplied by Dealers. Do not use aftermarket or automotive charger for you scooter.

Charging Batteries with the Off-Board Charger

Positon the scooter or the battery pack (if removed from the scooter) close to a standard wall outlet.

Lift the charger port covering door on the battery pack.

If installed on the scooter, ensure the scooter is turned off.

Plug the charger cord into the ba eries 3-pin charger port.

Plug the charger cord into the standard wall outlet.

The blue light indicates the scooter is charging.

When the recharge is completed, the charger light will turn green. You can continue to charge the battery for 1 to 2 more hours.

DISASSEMBLY

It is not recommended to charge the batteries for more than 12 hours. When the charge is complete, unplug the charger from the standard wall outlet before unplugging the charger from the battery pack. The battery pack can be charged while on the scooter, or while removed.

New Battery Usage

- -Please follow the steps below to efficiently break-in the new batteries.
- Fully charge the new batteries prior to initial use. This allows for 90% battery performance upon first use.
- Move slowly at first, and do not travel too far until you are aware of the capable driving distance based on the battery indicator.
- Recharge the batteries again fully after first ride. This will allow over 90% battery performance on the following ride.
- After approximately four to five more charging cycles, the batteries will allow for 100% battery performance.

If the batteries need to be replaced, please contact your delear to buy new replacement batteries.

Type:	Deep Cycle, Sealed Lead Acid OR Deep Cycle Gel-Cell Batteries
Size:	6" x 3.9" x 3.75"
Voltage:	12 Volts
Capacity:	12 AH (Amp Hours)

Tiller Console

The tiller console houses all the controls needed to drive the scooter, including the key switch, speed adjustment knob, delta throttle lever, battery charge indicator, horn button and headlight button.

Key Switch

Push the key into the key hole on the tiller and push downwards to turn on the scooter.

WARNING!

Turn the scooter power off when stopped to avoid unintended motion that may occur by accidentally hitting the delta throttle.

Horn Button

- This button activates a warning horn when pushed.
- The horn will only sound when the button is being pushed.

Delta Throttle Lever Scooter Operation:

This lever allows you to control the forward and reverse speeds of your scooter up to the maximum speed preset with the speed adjustment knob.

- Pull the ride side of the delta throttle lever towards you to disengage the brakes and make the scooter start moving forwards. Conversely, the scooter starts moving backwards if you push the right side of the delta throttle lever forwards.
- Pull the left side of the delta throttle lever towards you to disengage the brakes and make the scooter start moving backwards. Conversely, the scooter starts moving forwards if you push the left side of the delta throttle lever forwards.
- The more the delta throttle lever is pulled or pushed, the faster the scooter will travel.
- When you release the delta throttle lever completely, it automatically returns to the primary (stopped) position and engages the scooter's brakes to slow the scooter until it comes to a complete stop.

WARNING!

If your scooter experiences unintended motion, please release the delta throttle control immediately. The scooter will automatically come to a stop unless the lever is out of order.

Speed Adjustment Knob

This knob determines the top speed the scooter can travel when the delta throttle paddle fully pulled. The maximum forward speed is 3.7 MPH, and the maximum reverse speed is 2.2 MPH.

WARNING!

Until you are completely aware of how the scooter operates and performs, keep the speed adjustment knob to the lowest position.

Battery Charge Indicator

- When the scooter is turned on, this indicator will show the remaining charge the scooter has. The green indictor lights show the current charge level. There are three different colors ranges: red, yellow and green.
- Green This is the full charge range for the scooter.
- Yellow This is the half charge range for the scooter.
- Red This is the low charge range.
- When the remaining battery lights are in the red range, we recommend recharging the scooter as soon as possible.

Headlight Button

- Push the lights button to activate the headlights.
- Push the button again to turn off the headlights.

Overload Protector

- The overload protector is a safety device.
- When an overload occurs, this protector automatically trips to protect the motor and other electronic devices.
- When the protector trips, the scooter will be powered down immediately.
- If tripped, wait at least one minute before pushing the button on the protector to turn the scooter power back on.
- The protector is located on the battery pack, right by the charger port.

Free-Wheel and Drive Lever

- The is a lever underneath the seat (shown on page 3) that will allow for the machine's brakes to engage, or disengage.
- When the lever in towards the closed pad lock symbol, the electric brakes are engaged.
- When the lever in towards the open pad lock symbol, the electric brakes are disengaged and the machine can be pushed freely.

CAUTION!

1.) When the scooter is in free-wheel mode, the brake system is disengaged, and the functions of the delta throttle paddle are inhibited by the control system. Meanwhile, the horn sounds

while the power is on when in free-roll mode.

- 2.) Never use your scooter in free-wheel mode without your attachment. Failure to do so may cause personal injury.
- 3.) Never put your scooter in free-wheel mode on any incline or decline. Failure to do so may cause damage and personal injury.

WARNING!

When trying to drive the scooter, the free-roll and drive lever must be in the drive position. If the lever is in free-roll mode, the braking system will not function and may cause personal injury or damage to the scooter.

3-Pin Charger Socket

- This socket is used to connect the charger.
- While the scooter is charging, the socket connection will not allow the machine to drive.

WARNING!

A wrong connection may cause damages to the charger, connectors and electronics.

Pre-Ride Safety Checklist

- Check all electrical connections. Make sure they are tight and not corroded.
- Check the brakes. Make sure they are sensitive and reliable.
- Check the battery charge level.

Recommend Scooter Maintenance Checklist

Check Items	At Any Time	Weekly	Monthly	Every 6 Months
All Parts			X	
Turning, Driving, Devices		Х		
Brakes	Х			
Connections		X		
Battery Charge	X			
Tire Wear			Х	
Motor(s)				Х
Console Devices		X		
Cleanliness	Х			

General Guidelines:

- Avoid knock or bumping the tiller console and scooter components.
- Avoid exposure of your scooter to extreme conditions such as hot or cold temperatures and moisture.
- Keep the tiller console clean and dry.
- Check all connectors to ensure that they are tight and secured properly.
- Check all electrical connectors including the charger's connectors. Make sure they are all tight and are not corroded. Batteries must sit flat in the battery tray with the battery terminals facing each other; not backwards.
- When you are finished daily usage, please pull out the key to reduce unnecessary consumption of the power.
- This product has a power saving feature. When the scooter is powered on and has not been used for 20 minutes, the power will shut off automatically. To turn the scooter back on when this happens, remove and reinsert the key.
- The body shroud has been sprayed with a clear sealant coating, and you can apply a light coat of car wax to help it retain it high-gloss appearance.
- All wheel bearings are pre-lubricated and sealed. They request no subsequent lubrication.
- Always use discretion when operating your scooter. Do not subject the scooter do conditions you are unsure if it can perform in. If the conditions are questionable, do not attempt or damage to the scooter and personal injury may occur.
- This scooter is designed to hold only one rider. Do not attempt in any situation to put a second rider, even a child, on the scooter with you.

Outdoor Driving Surfaces

- Your scooter is designed to provide optimum stability and performance under normal driving conditions-dry level surfaces composed of concrete, blacktop, asphalt, or hard dirt. Avoid driving on the following road:
- 1.) Surfaces that you feel unsure about or soft pavement.
- 2.) Tall grass that can become tangled in the running gear.
- 3.) Loosely packed gravel and beach sand.

Manual Freewheel Mode

• Your scooter is equipped with a manual freewheel lever that allows the scooter to be manually pushed by your attendant. For more information, please visit page 17-18.

WARNING!

Do not use your scooter in manual freewheel mode without an attendant present. Failure to do so may cause personal injury.

• Electrical devices may be affected by Electromagnetic Interference (EMI) or Radio Frequency Interference (RFI) that are produced by radio waves from radio stations TV stations and other radio transmitters. Like any electrical devices, your scooter may be affected by EMI/RFI, especially when your scooter is driven in the interference influence range of these radio transmitters. In this case, your scooter may be out of order due to their interferences.

WARNING!

If unintended motion occurs due to EMI/RFI, please immediately return turn your scooter off and contact your authorized provider. We are not liable for any damage and/or injuries due to failure to do so.

When Transferring On Or Off Scooter

- To avoid an injury, follow the safety precautions below when you are getting on or off your scooter.
- 1.) Remove the key from the key switch (ignition).
- 2.) Ensure your scooter in not in the manual freewheel mode.
- 3.) Flip up or move away the armrest.
- 4.) Reduce the distance between you and the scooter.

WARNING!

Before transferring, position yourself as far back as possible in the scooter seat to prevent the scooter from tipping and causing injury.

WARNING!

Avoid putting all your weight on the armrests or footplate. Failure to do so may cause your scooter to tip or the armrest to break, resulting in personal injury or damage to the scooter.

WARNING!

If unintended motion occurs due to EMI/RFI, please immediately return turn your scooter off and contact your authorized provider. We are not liable for any damage and/or injuries due to failure to do so.

General Operation - Mirrors

If your scooter is equipped with mirrors, orient them so that you can see behind you. Orient the mirrors while sitting on the scooter but while the scooter is not moving and is not in operation. Never attempt to adjust the mirrors while operating the scooter. Proper orientation of the mirrors should allow you to see behind you and should minimize blind spots.

General Operation – Lights and Signals

If your scooter is equipped with headlights and turn signals, use them. Using headlights at night, and even at day, increases your visibility to other vehicles. Using turn signals provides warning to vehicle and pedestrian traffic near you.

General Operation – Driving Outdoors

Your scooter is designed to be driven on clean, even, dry surfaces. We does not recommend you store your scooter outdoors. Your scooter is susceptible to damage to electronic, mechanical, or other components if exposed to water. If you are caught outside during inclement weather, seek shelter or ask someone for assistance.

Always ensure that the power is switched off when getting on or off the scooter. Never attempt to mount or dismount the scooter if it is operational or moving. Do not switch the power off when the scooter is still moving forward or in reverse. Always check that the variable speed switch is set to the desired speed setting. Always check that the desired direction of forward or reverse travel is selected when ready to drive.

General Operation – Public Roads

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Unless specifically permitted or authorized by the state, do not drive your scooter on public roads. If you need to drive along a public road, use the sidewalk adjoining the road. Always use care when driving near to or around public roads, as you may be less visible to motor vehicles when riding the scooter because of your smaller relative size and slower relative speed. Always be aware of state and local rules of traffic, and take those rules into account when operating your scooter; it is your responsibility to know those rules, obey them, and understand how other traffic will operate in accordance with such rules. we recommends that you gain your first experiences with your scooter well away from public roads, so that you can learn and understand how the scooter operates and handles in a comfortable and quiet environment.

General Operation – Alternate Surfaces

Do not drive your scooter onto stairs or escalators; serious injury will result. Do not attempt to drive your scooter onto stairs or escalators. Most elevators are safe for use with the scooter. When confronted with stairs or escalators, navigate to the closest elevator instead. Conduct a visual inspection and assess the quality and condition of the elevator before using it. Use care; some elevators have awkward entrance angles that can make ingress and egress difficult.

General Operation – Curbs

Curbs generally are formed in two manners: abrupt, vertical curbs and gradual, smooth curbs. Your scooter cannot drive over or off of an abrupt, vertical curb. Do not attempt to do so, as this will cause serious damage to your scooter and likely injury to yourself. Do not drive over a curb or object exceeding 4 inches in height. Your scooter can drive over most gradual, smooth curbs. Approach such curbs head-on, so that the scooter is oriented perpendicular to the curb. Consistently apply speed over the curb until the rear wheels of the scooter have moved just past the curb. Do not approach the curb at an oblique angle; doing so can increase the risk that your scooter tips over. Likewise, when moving down a curb, approach the curb perpendicular to it and not at an oblique angle. Avoid stopping completely when going over small objects, curbs, or other obstacles and obstructions.

General Operation – Incline Control

Your scooter can handle a wide range of inclines and declines. The scooter is safe for operation on most handicap-accessible ramps. However, do not use the scooter on inclines of a degree which makes operation of the scooter difficult; if the scooter does not readily climb the incline, move off of the incline and/or ask for assistance. Likewise, do not use the scooter on declines of a degree which makes operation of the scooter difficult; if the scooter moves too quickly on an incline, fully apply the brakes, move off of the decline, and/or ask for assistance. we recommends that you only use ramps which have a roughened surface to prevent slipping. Never drive in a transverse direction across an incline or turn sharply on an incline. Never drive in a reverse direction down an incline. Because the capability of your scooter to climb an incline or descend a decline depends on a number of factors, such as the scooter's specifications, your size and weight, the quality of the surface, and your personal setup of the scooter, we does not guarantee the scooter's safety on a specific angle of incline or decline. However, we does not recommend you use your scooter on inclines or declines greater than 10 degrees, while making no guarantees of performance and safety on angles less than 10 degrees.

General Operation – Cornering

Always reduce your speed when making sharp turns. Always control your speed when cornering. As with any vehicle, maneuvering a corner at a high speed increases the risk of tipping the scooter. You should maneuver at a speed which is reasonable for the scooter, its specifications and conditions, your size and weight, your angle of approach, the type of turn, and the surface conditions.

General Operation – Influences

Do not operate the scooter while under the influence of alcohol, drugs, or other medications which may impair your ability to operate a vehicle. The scooter is heavy and can reach significant speeds, but even at low speeds it is dangerous to operate under the influence of alcohol, drugs, or other medications which may alter or impair your coordination, reaction time, reflexes, and other capabilities.

ground and the switch is in the off position. Brace yourself against a sturdy piece of furniture, or use a cane or other walking assistive equipment. Use your upper body to

OPERATION / MAINTENANCE

assist your legs in lowering you onto the scooter seat. Move downwardly slowly. Apply and buckle the safety belt. Sit for a few minutes before operating the scooter. Also exercise care when moving off of your scooter. Ensure the scooter is braked on level ground and the switch is in the off position. Unbuckle the safety belt. Getting up quickly or the wrong way could lead to injury. Look around for a sturdy piece of furniture, or use a cane or other walking assistive equipment. Use your upper body to assist your legs in lifting you. Lift slowly and pause for a few moments if you feel unsteady. Stand for a few minutes before moving further.

Regular Maintenance

ventilated area. we recommends that you always check your scooter for normal operation, loose parts, and defects before operating. If you find a problem, have it repaired before operating.

Keep your scooter clean and dry. Do not use a high-pressure water sprayer to clean the scooter. If you wash your scooter, use a damp sponge or cloth, and dry the scooter thoroughly before operating. Do not immerse any components in water.

Always check your scooter for wear or damage to the tires before operating.

Keep tires inflated to their recommended tire pressure at all times. Regularly check tires for wear, cracks, nails, or other damage. Keep tires clean and replace them when damaged. Failure to maintain the tires at the recommended tire pressure will cause premature wear, and failure to maintain the tires could lead to damage or personal injury.

Use Within a Motor Vehicle

Do not sit in or operate your scooter in a motor vehicle such as a train, bus, or large van. Stow or rack your scooter according to the motor vehicle's guidelines before entering or when entering the motor vehicle. Never sit in your scooter while it is on or in a motor vehicle which is operating or in motion.

Batteries

Do not use automotive batteries with your scooter. Always charge your scooter's batteries in a well-periodically charge your batteries, such as once a month, when your scooter is not in regular use. Ensure the switch is in the off position when the batteries are charged. Ensure that the power plug is inserted and plugged firmly into the battery during charging. Do not use an extension cord while charging the batteries. Do not use a battery which is cracked, leaking, or otherwise damaged. Do not use your scooter if the battery is cracked, leaking, or otherwise damaged. Keep tools and other metal elements away from the contact terminals of the batteries. Remove the batteries when transporting your scooter.

MAINTENANCE

Modifications to the Scooter

Do not disassemble or modify your scooter on your own. Do not remove or disable any element or feature of your scooter. Do not modify the programmable controller governing the scooter's electric, electronic, and electro-mechanical operations. While there are a wide range of after-market products available to modify and alter scooters, some may make your scooter more dangerous to operate or may impair your ability to operate the scooter safely. We makes no claim or warranty as to the safety, effectiveness, and operability of any aftermarket product added to your scooter, or as to any modification you make or have made to your scooter, which are not performed by approved vendors. we is not responsible for damage to the scooter or personal injury caused by disassembly, modification, or other alteration of your scooter.

DISCLAIMER

PLEASE READ THE FOLLOWING CAREFULLY

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS LIST AND ASSEMBLY DIAGRAM IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER OR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT, OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS, AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

Record Product's Serial Number Here:	
Note: If product has no serial number, record month and year of purchase instead.	

Note: Some parts are listed and shown for illustration purposes only and are not available individually as replacement parts.

The material in this manual is for informational purposes only. The product(s) it describes are subject to change without prior notice, due to the manufacturer's continuous development program. XtremePowerUS makes no representations or warranties with respect to this manual or with respect to the products described herein. XtremePowerUS shall not be liable for any damages, losses, costs or expenses, direct, indirect or incidental, consequential or special, arising out of, or related to the use of this material or the products described herein.

Questions, issues or missing parts?

Before returning to your retailer, our customer service team is here to help.



Call Us: 909.628.0880

Email Us: customer@xtremepowerusa.com

Hours of Operation: 9am - 3pm PST Monday - Friday

MADE IN CHINA